

# Growler 1000

**12" Hydraulic  
Dredge Pump  
with 2 Side Agitators**



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# Growler 1000

## 12" Hydraulic Dredge Pump with 2 Side Agitators

The DAE Pumps Growler 1000 Hydraulic Dredge Pump with 2 Side Agitators is a highly durable and reliable dredge pump for transporting solids and a variety of other materials.

Built with two heavy-duty excavator-grade agitators. The industry's top dredge pump is capable of moving up to 178-392 cubic yards of solids per hour between 2398 to 5280 GPM. The DAE Pumps Growler 1000 provides non-clogging suction power to excavate and pump some of the most challenging dredging situations.

The suction power of the mighty pump can handle solids up to 2.2-inches moving up to 30% of solids through a 12-inch discharge.



12-inch Pump



2398 - 5280 GPM



2 Side Agitators



Solids Handling up to 2.2 in



Pumps up to 30% Solids



Highly Durable Abrasion Resistant



Over 185 Ft Head



Interchangeable Hard Tooth Cutter Heads



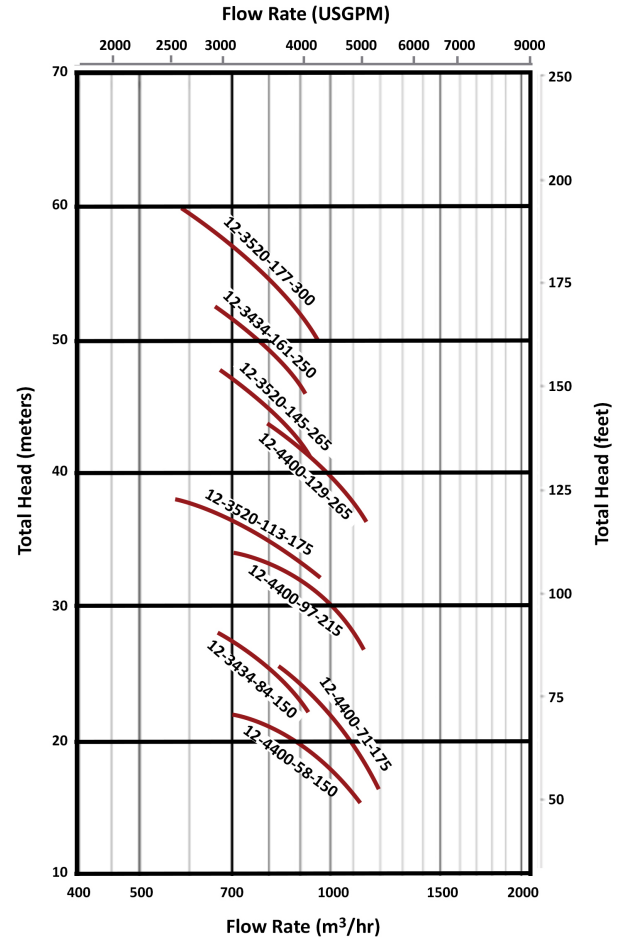
Robust Motor for Strong Torque

# 12" Growler 1000

## Pump Models

Model	GPM	Head (Ft)	HP	Yards <sup>3</sup> / Hour
Growler 1000-12-3432-84-150	2398	93	150	178
	3432	84		254
	4114	71		305
Growler 1000-12-3432-161-250	2398	171	250	178
	3432	161		254
	4114	151		305
Growler 1000-12-3520-113-175	2464	122	175	182
	3520	113		261
	4224	103		313
Growler 1000-12-3520-145-265	2464	154	265	182
	3520	145		261
	4224	135		313
Growler 1000-12-3520-177-300	2464	190	300	182
	3520	177		261
	4224	167		313
Growler 1000-12-4400-58-150	3080	64	150	228
	4400	58		326
	5280	48		392
Growler 1000-12-4400-71-175	3080	80	175	228
	4400	71		326
	5280	64		392
Growler 1000-12-4400-97-215	3080	106	215	228
	4400	97		326
	5280	87		392
Growler 1000-12-4400-129-265	3080	132	265	228
	4400	129		326
	5280	126		392

## Pump Curve



### Side Agitators

Available in Multiple Powers Options

5 HP / 7.5 HP

10 HP / 15 HP / 20 HP

### Cable Deployed Dredge Pump



### Excavator Mounted Dredge Pump



# Hydraulic Slurry Pumps

Durable hydraulic slurry pumps. Versatile and rugged solution for the transfer of abrasive and high density slurries in mining, civil construction, industry and other heavy duty applications.

## VERSATILE HEAVY DUTY SOLUTION

Growler 1000 series are a heavy duty, hydraulic submersible slurry pumps designed to handle a wide range of slurries and abrasive particles in submersible applications in mining and industry.

Growler pumps feature a rugged construction using the highest quality materials to ensure reliable performance and excellent service life. The high quality hydraulic motors incorporate multiple protection features to detect the ingress of water or excessive temperatures to shut off the pump and prevent damage.

## LARGE CUT WATER CLEARANCE

The pump casing features a large cut water clearance which allows the easy passage of large solids and reduces wear and erosion to improve service life and prevent loss of efficiency.

## INTEGRAL AGITATOR

The 27% chrome white iron agitator assists in the pumping of slurries by breaking up large particles and agitating high concentrations of solids.

## HEAVY DUTY CONSTRUCTION

The pump casing, impeller, backplate and agitator are manufactured from high quality 27% chrome white iron. This extremely tough construction material can withstand continuous use in heavy duty applications and allows the pump to transfer abrasive and dense slurries with minimal wear. The pumps feature a replaceable backplate allowing for simple servicing and easy replacement of worn components.

## MOTOR INSULATION

Motor insulation is used to ensure reliable operation in heavy duty applications in temperatures up to +70°C.

## SUPPORT FRAME AND STRAINER

A heavy duty mild steel frame with round base and strainer provide excellent stability and durability whilst preventing blockages.



## DOUBLE MECHANICAL SEAL

A double mechanical seal provides excellent shaft sealing between the electric motor and wet end. The seals are oil bath lubricated and feature carbon/ceramic seal faces in the wet end and tungsten ceramic faces in the drive end to provide excellent durability and service life across a wide range of duties and applications.

## OIL CHAMBER LEAKAGE PROBE

The oil chamber incorporates a water leakage probe which detects when the water-to-oil ratio is too high and automatically shuts down the motor to prevent damage.

## MOTOR FLOAT SWITCH

A float switch is located in the bottom of the motor to detect the ingress of water and shut down the motor to prevent damage due to shorting out.

## MOTOR TEMPERATURE SENSORS

Temperature sensors are located in the motor stator to detect excessive temperatures and can shut down the motor to prevent damage due to overheating.

## THRUST BEARING SENSORS

Temperature and moisture sensors are located in the motor thrust bearings to detect excessive temperatures and the ingress of water and shut down the motor to prevent bearing failure.

## OPTIONAL EXTERNAL COOLING

Cooling jackets can be provided with external water supply in high temperature applications to keep motor temperature down and prevent excessive stator and bearing damage.