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# **Growler 1000**

6-in Hydraulic Dredge Pump with 2 Side Agitators



# **DAEPUMPS.COM**

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# **GROWLER 1000**

# 6-in Hydraulic Dredge Pump with 2 Side Agitators

The DAE Pumps Growler 1000 Hydraulic Dredge Pump with 2 Side Agitators is a highly durable and reliable dredge pump for transporting solids and a variety of other materials.

Built with two heavy-duty excavator-grade agitators. The industry's top dredge pump can move up to 15-95 cubic yards of solids per hour between 250 to 1320 GPM. The DAE Pumps Growler 1000 provides non-clogging suction power to excavate and pump some of the most challenging dredging situations.

The suction power of the mighty pump can handle solids up to 1.75-in moving up to 70% solids by weight through a 6-in discharge.



















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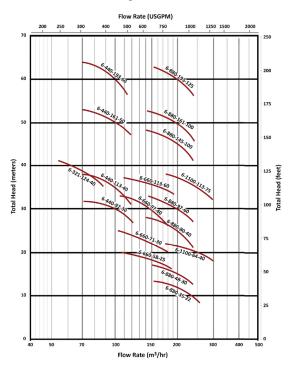
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# 6-in Growler 1000

# **Pump Models**

Model	GPM	Head (Ft)	НР	Yards <sup>3</sup> / Hour	Hydrau Pressure (PSI)	Ilic Oil Flow (GPM)
Growler 1000-6-321-124-40	250 321 382	132 124 116	40	18 23 28	3400	21
Growler 1000-6-440-97-30	308 440 528	106 97 87	30	22 32 39	2500	21
Growler 1000-6-440-113-40	308 440 528	122 113 103	40	22 32 39	3400	21
Growler 1000-6-440-161-50	308 440 528	171 161 151	50	22 32 39	3100	30
Growler 1000-6-440-193-60	308 440 528	206 193 177	60	22 32 39	3200	35
Growler 1000-6-660-58-25	462 660 792	64 58 48	25	64 58 48	2500	17
Growler 1000-6-660-71-30	462 660 792	80 71 64	30	34 49 58	2500	21
Growler 1000-6-660-97-40	462 660 792	106 97 87	40	34 49 58	3400	21
Growler 1000-6-660-113-60	462 660 792	122 113 103	60	34 49 58		
Growler 1000-6-880-35-22	616 880 1056	40 35 28	22	45 65 78	2500	17
Growler 1000-6-880-48-30	616 880 1056	55 48 43	30	45 65 78	2500	21
Growler 1000-6-880-80-40	616 880 1056	87 80 71	40	45 65 78	3400	21
Growler 1000-6-880-97-60	616 880 1056	106 97 87	60	45 65 78	3200	35
Growler 1000-6-880-145-100	616 880 1056	154 145 135	100	45 65 78	4100	45
Growler 1000-6-880-161-100	616 880 1056	171 161 151	100	45 65 78	4100	45
Growler 1000-6-880-193-125	616 880 1056	206 193 177	125	45 65 78	3950	55
Growler 1000-6-1100-64-40	770 1100 1320	73 64 57	40	87 81 98	3400	21
Growler 1000-6-1100-113-75	770 1100 1320	122 113 103	75	87 81 98	3950	35

# **Pump Curve**



# **Side Agitators**

Power Options	Hydrau Pressure (PSI)	lic Oil Flow (GPM)	
5 HP	2900	7	
7.5 HP	3190	8	
10 HP	3200	8	
15 HP	3625	8	
20 HP	4061	10	

## **Cable Deployed Dredge Pump**

## **Excavator Mounted Dredge Pump**



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## HYDRAULIC SLURRY PUMPS

Durable Hydraulic slurry pumps. Versatile and rugged solution for the transfer of abrasive and high-density slurries in mining, civil construction, industry, and other heavy-duty applications.

### **Versatile Heavy Duty Solution**

Growler 1000 series are heavy-duty, hydraulic submersible slurry pumps designed to handle a wide range of slurries and abrasive particles in submersible applications in mining and industry.

Growler pumps feature a rugged construction using the highest quality materials to ensure reliable performance and excellent service life. The high-quality hydraulic motors incorporate multiple protection features to detect the ingress of water or excessive temperatures to shut off the pump and prevent damage.

## **Large Cut Water Clearance**

The pump casing features a large cut water clearance which allows the easy passage of large solids and reduces wear and erosion to improve service life and prevent loss of efficiency.

## **Integral Agitator**

The 27% chrome white iron agitator assists in pumping slurries by breaking up large particles and agitating high concentrations of solids.

### **Heavy Duty Construction**

The pump casing, impeller, backplate, and agitator are manufactured from high-quality 27% chrome white iron. This extremely tough construction material can withstand continuous use in heavy-duty applications and allows the pump to transfer abrasive and dense slurries with minimal wear. The pumps feature a replaceable back plate allowing for simple servicing and easy replacement of worn components.

## **Motor Insulation**

Motor insulation is used to ensure reliable operation in heavy-duty applications in temperatures up to  $+70~^{\circ}$ C.

#### **Support Frame and Strainer**

A heavy-duty mild steel frame with a round base and strainer provides excellent stability and durability whilst preventing blockages.



#### **Double Mechanical Seal**

A double mechanical seal provides excellent shaft sealing between the hydraulic motor and the wet end. The seals are oil bath lubricated and feature carbon/ceramic seal faces in the wet end and tungsten ceramic faces in the drive end to provide excellent durability and service life across a wide range of duties and applications.

#### **Oil Chamber Leakage Probe**

The oil chamber incorporates a water leakage probe which detects when the water-to-oil ratio is too high and automatically shuts down the motor to prevent damage.

#### **Motor Float Switch**

A float switch is located in the bottom of the motor to detect the ingress of water and shut down the motor to prevent damage due to shorting out.

#### **Motor Temperature Sensors**

Temperature sensors are located in the motor stator to detect excessive temperatures and can shut down the motor to prevent damage due to overheating.

## **Thrust Bearing Sensors**

Temperature and moisture sensors are located in the motor thrust bearings to detect excessive temperatures and the ingress of water and shut down the motor to prevent bearing failure.

## **Optional External Cooling**

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Cooling jackets can be provided with an external water supply in high-temperature applications to keep the motor temperature down and prevent excessive stator and bearing damage.

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